



Analysis of location, feedstock availability, and economic contributions of locating a mass timber manufacturing plant in Wisconsin

*Council on Forestry meeting, March 2024
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Forest products industry economics

- ▶ Considerable contribution to local, county, state, and regional economy.
- ▶ WI FPI, one of the leading manufacturing sector in the states
 - ▶ Represented by 12% of total manufacturing jobs
- ▶ Nationwide rank
 - ▶ Pelki and Sherman 2019
 - ▶ Jobs: 5th
 - ▶ Employee compensation: 2nd
 - ▶ Value-added: 2nd
 - ▶ Jolley et al. 2020
 - ▶ Pulp and paper sector : ranked no. 1 in terms of jobs and value-added

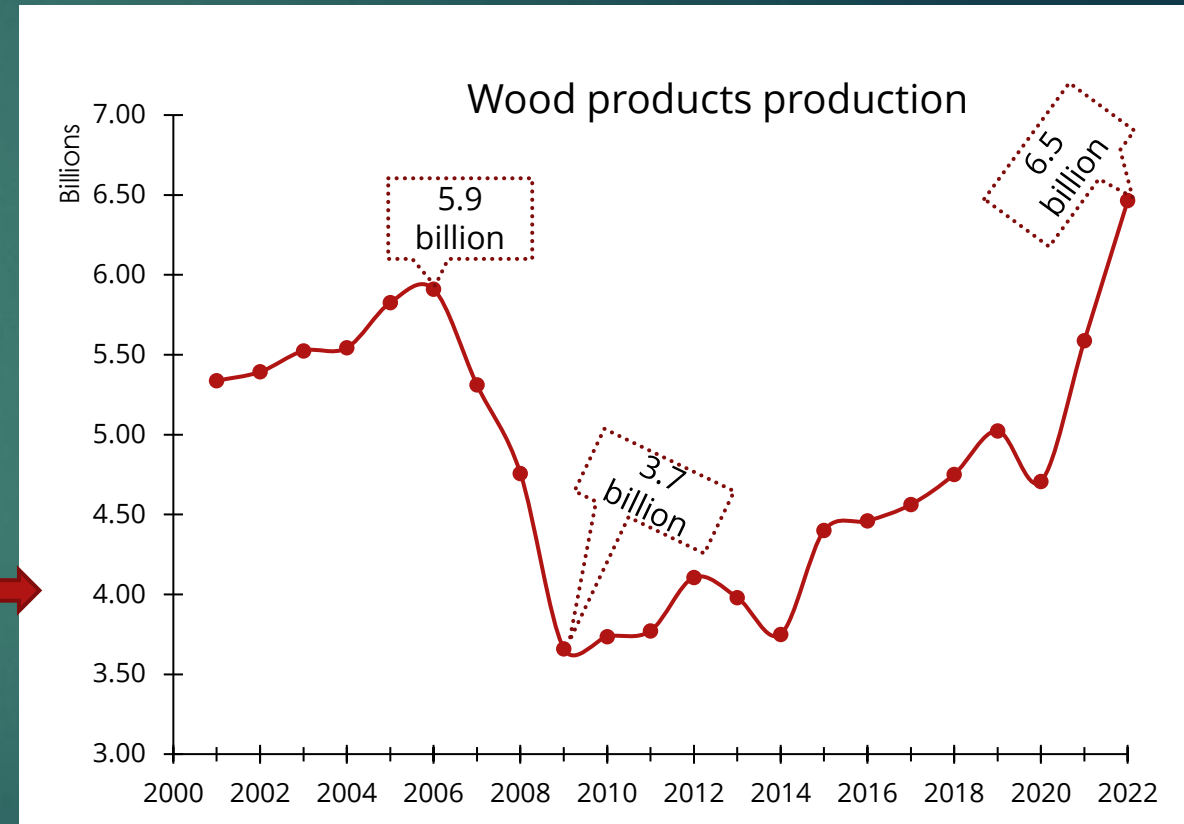
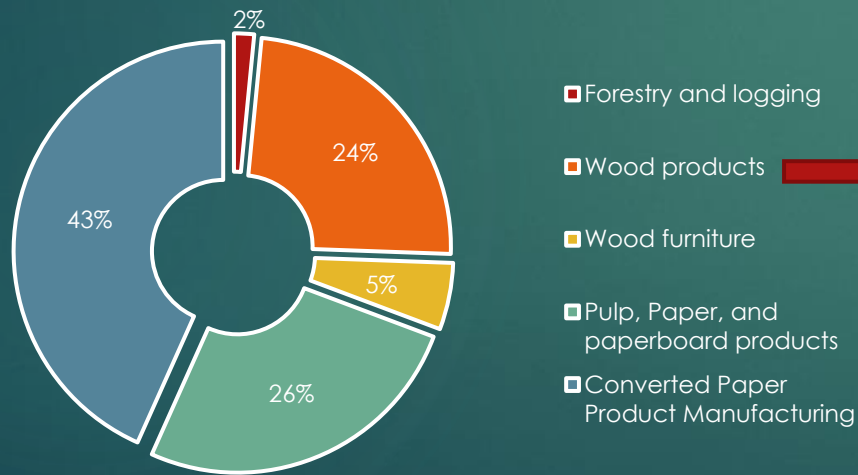
WI FPI economic contribution...

Economic contribution of the forest products sector on Wisconsin economy (2022) in million dollars				
Effects	Employment	Labor Income \$MM	Gross Output \$MM	Value-added \$MM
Direct	57,079	4,464	26,913	8,023
Indirect	35,439	2,658	8,878	4,386
Induced	33,419	1,908	5,993	3,490
Total	125,937	9,030	41,783	15,899
Multiplier	2.21	2.02	1.98	1.98

- ▶ Employed 57,000 workers (1.5% of state's total jobs) and paid \$4.5 billion in labor income
- ▶ FPI's average annual income was \$78,000 compared to \$65,000 for the state average
- ▶ Total contribution – 125,000 jobs, \$42 billion output
- ▶ Multiplier: Employment – 2.21 (Every 100 jobs in the forest products industry sector supported an additional 121 jobs in other sectors of the economy)

Wood products industry

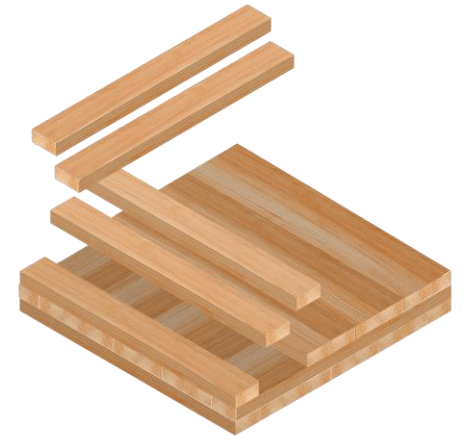
Mass timber



Forest products production share, 2022

What is mass timber?

- ▶ Engineered wood building materials – created by layering and bonding wood
- ▶ Examples:
 - ▶ Cross laminated timber (CLT)
 - ▶ Glue-laminated timber (GLULAM)
 - ▶ Nail-laminated timber
 - ▶ Laminated strand lumber
 - ▶ Laminated veneer lumber



Cross-laminated Timber (CLT)
Source: Think Wood



Glue Laminated Timber (GLULAM)
Source: Think Wood

Status

- ▶ Emerging climate-smart commodity
 - ▶ 38 mass timber manufacturing facilities (24 can produce CLT) *(Source : FORISK data base 2023)*
 - ▶ Production capacity – over 62 million cubic feet
 - ▶ Over 2,000 completed or planned mass timber construction projects as of Dec 2023 *(Source: www.woodworks.org)*

State	Stage		State	Stage	
AK	In Design	7	MS	Construction Started / Built	2
AL	Construction Started / Built	12		In Design	11
	In Design	11	MT	Construction Started / Built	19
AR	Construction Started / Built	24		In Design	17
	In Design	6	NC	Construction Started / Built	46
AZ	Construction Started / Built	3		In Design	36
	In Design	4	ND	Construction Started / Built	2
CA	Construction Started / Built	122		In Design	1
	In Design	172	NE	Construction Started / Built	6
CO	Construction Started / Built	32		In Design	7
	In Design	39	NH	Construction Started / Built	4
CT	Construction Started / Built	13		In Design	8
	In Design	7	NJ	Construction Started / Built	8
DC	Construction Started / Built	10		In Design	10
	In Design	14	NM	Construction Started / Built	3
DE	Construction Started / Built	1		In Design	3
	In Design	1	NV	Construction Started / Built	1
FL	Construction Started / Built	33		In Design	5
	In Design	55	NY	Construction Started / Built	30
GA	Construction Started / Built	22		In Design	37
	In Design	42	OH	Construction Started / Built	12
HI	Construction Started / Built	2		In Design	19
	In Design	2	OK	Construction Started / Built	5
IA	Construction Started / Built	7		In Design	3
	In Design	2	OR	Construction Started / Built	107
ID	Construction Started / Built	11		In Design	40
	In Design	10	PA	Construction Started / Built	9
IL	Construction Started / Built	18		In Design	12
	In Design	28	RI	Construction Started / Built	6
IN	Construction Started / Built	6		In Design	2
	In Design	5	SC	Construction Started / Built	24
KS	Construction Started / Built	3		In Design	10
	In Design	3	SD	Construction Started / Built	2
KY	Construction Started / Built	7		In Design	1
	In Design	8	TN	Construction Started / Built	13
LA	Construction Started / Built	3		In Design	31
	In Design	11	TX	Construction Started / Built	62
MA	Construction Started / Built	35		In Design	90
	In Design	76	UT	Construction Started / Built	15
MD	Construction Started / Built	9		In Design	15
	In Design	18	VA	Construction Started / Built	13
ME	Construction Started / Built	13		In Design	30
	In Design	15	VI	Construction Started / Built	1
MI	Construction Started / Built	11		In Design	1
	In Design	30	VT	Construction Started / Built	3
MN	Construction Started / Built	14		In Design	11
	In Design	17	WA	Construction Started / Built	106
MO	Construction Started / Built	10		In Design	62
	In Design	19	WI	Construction Started / Built	28
				In Design	18
			WV	Construction Started / Built	2
				In Design	1
			WY	Construction Started / Built	3

(Source: www.woodworks.org)

Benefits of mass timber

- ▶ Carbon storage
- ▶ Emission displacement
- ▶ Forest management
- ▶ Improved construction
- ▶ Workforce growth
- ▶ Waste management



Challenges/opportunity for Mass timber

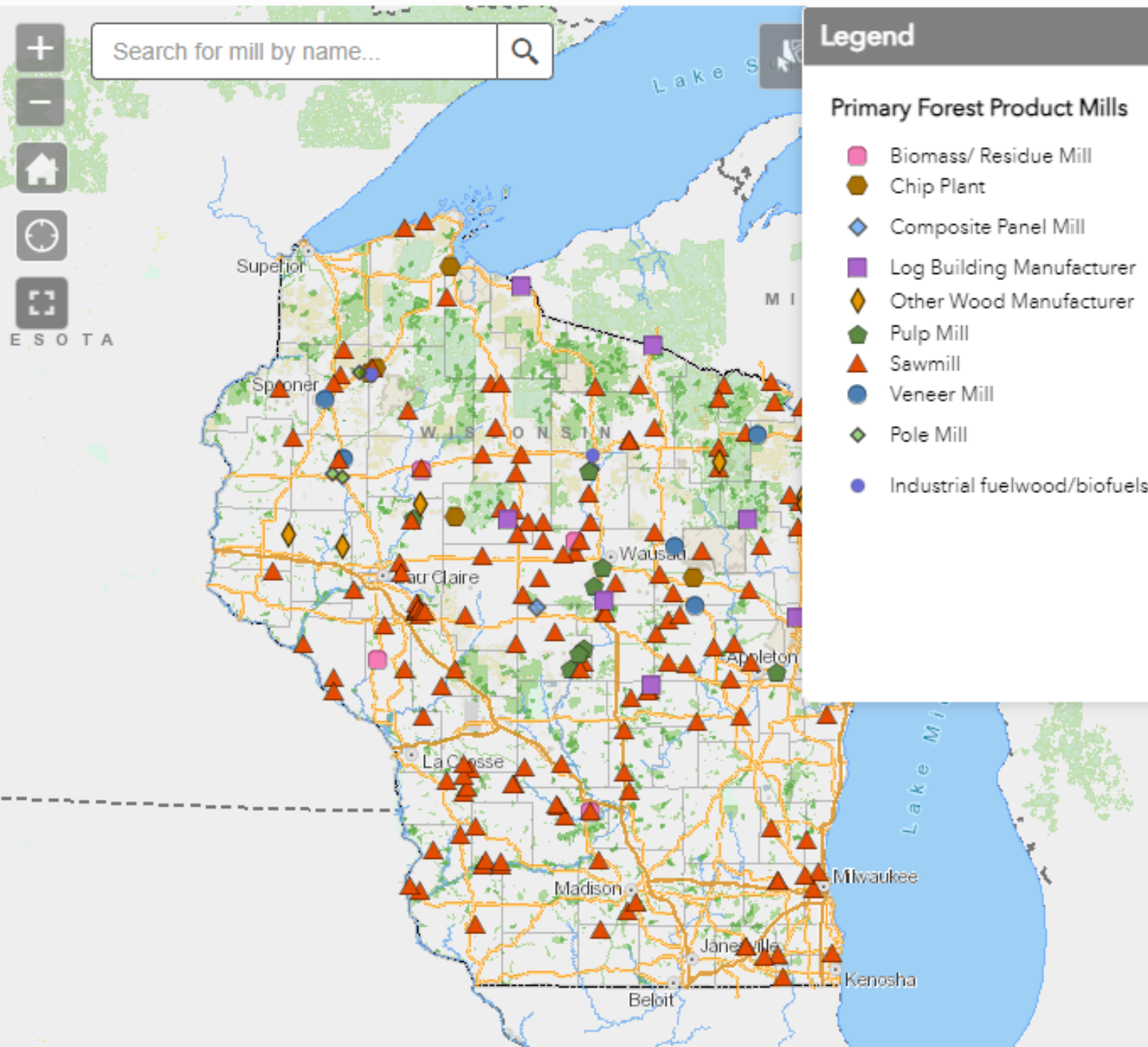
- ▶ Mass timber in WI is often expensive than steel or concrete due to lack of nearby processing facilities
- ▶ The annual growth of timber has outpaced the harvest volume for decades
- ▶ Opportunities for forest rich region like Great Lakes
- ▶ New market development for softwoods increasingly important!

Project objectives

Objective #1: Identify hotspots of softwood availability

Objective #2: Identify potential location for a new mass timber facility

Objective #3: Estimate the economic impact/contribution of the new mass timber facility.



Funding

***2023 Forest Stewardship
IIJA/BIL***

Contract

Michigan state University

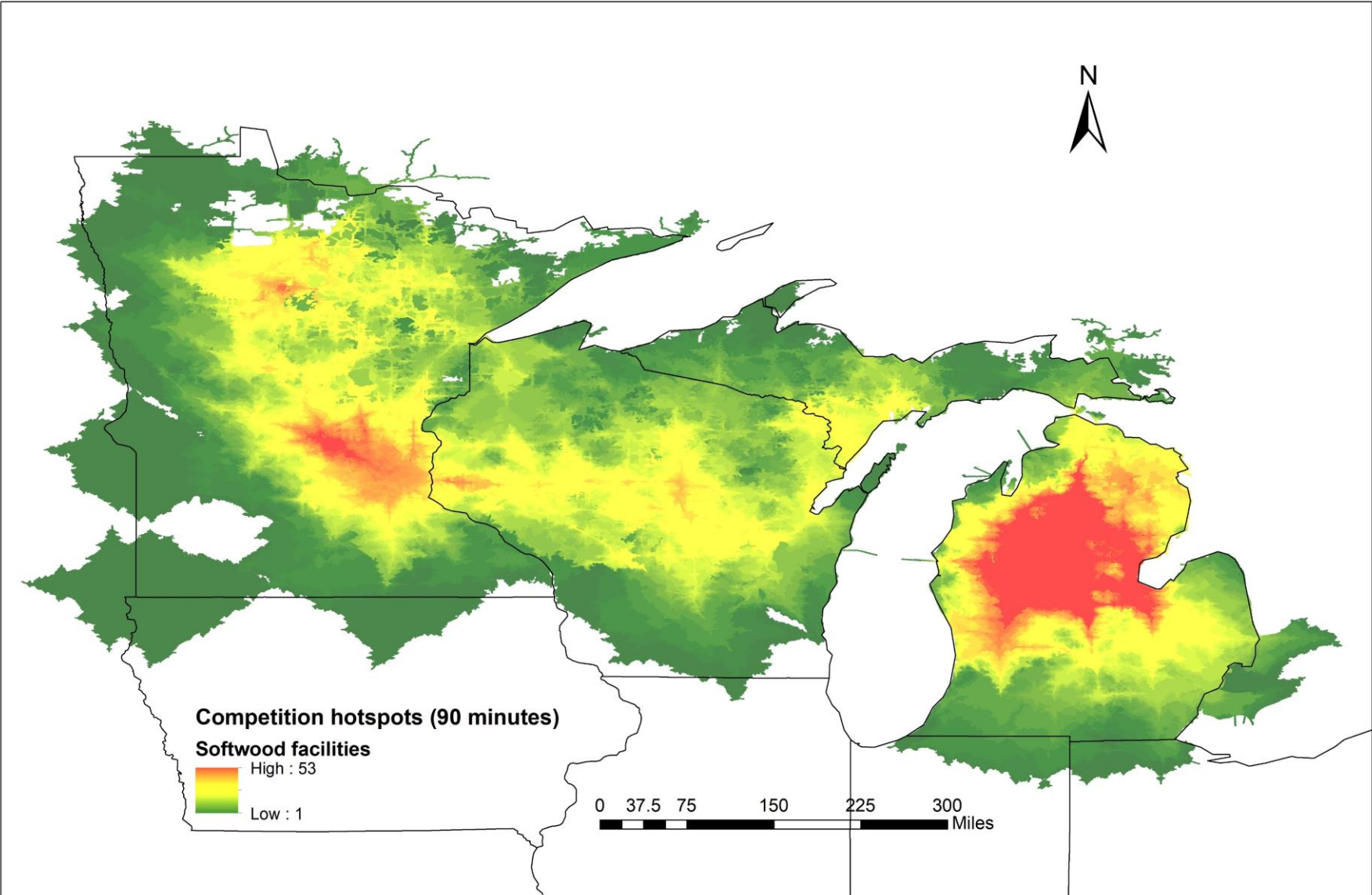
Objective #1: Identify hotspots of softwood availability

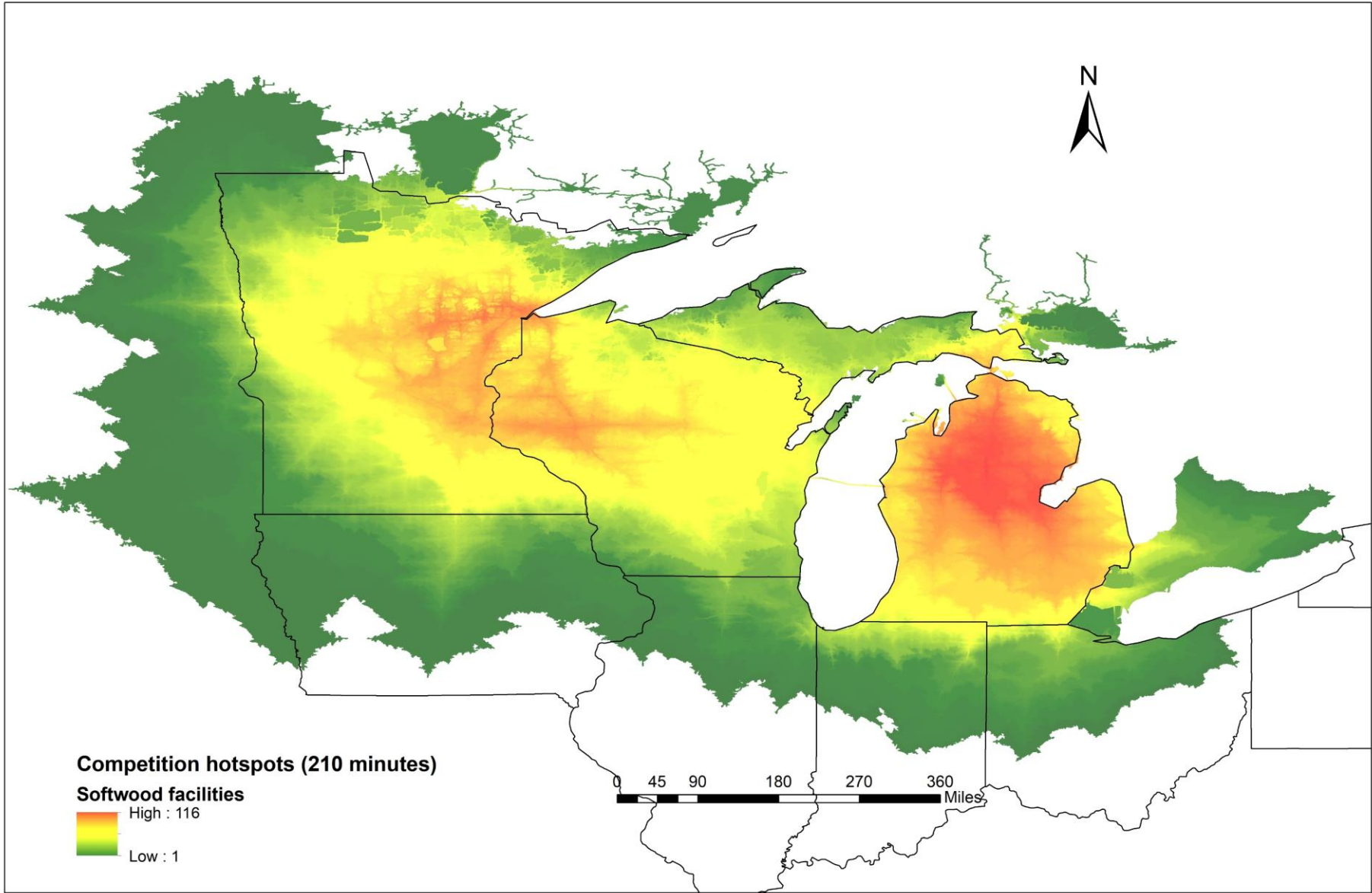
- ▶ Transportation logistics model approach
 - ▶ To establish forest products market extent and competition,
 - ▶ Minimizing the cost of procurement of wood products
- ▶ Data sources:
 - ▶ Delivered softwood price, stumpage price
 - ▶ FIA data
 - ▶ Road network data



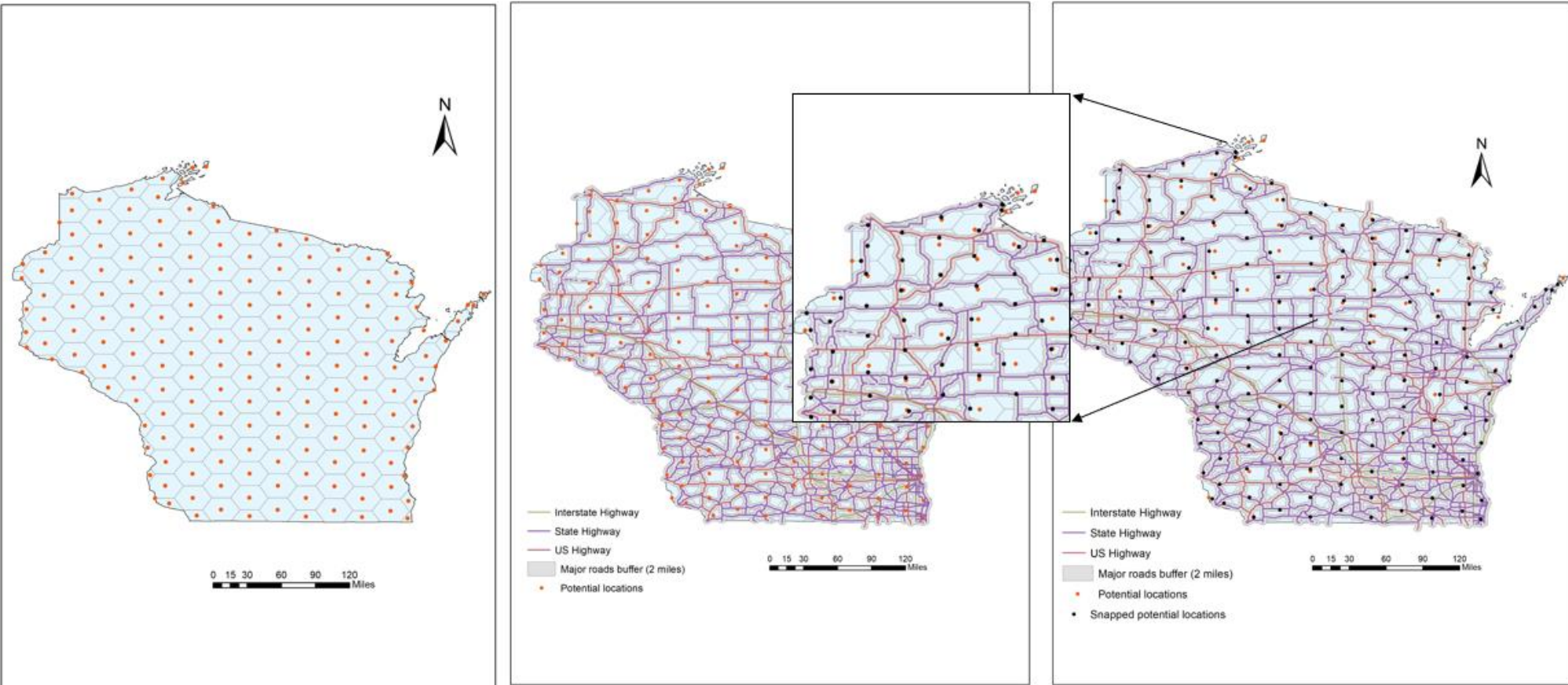
Objective #1: Identify hotspots of softwood availability

- ▶ Created by overlapping and processing the procurement zones and routes.
- ▶ Visualizing tool or systems to show complex systems that involve social (ownership), ecological (forest type, ecoregion), and economic (costs) information and more.
- ▶ Can serve as a powerful tool in decision-making for land managers, industry, policymakers, and stakeholders





Objective #2: Identify potential location for a new mass timber facility



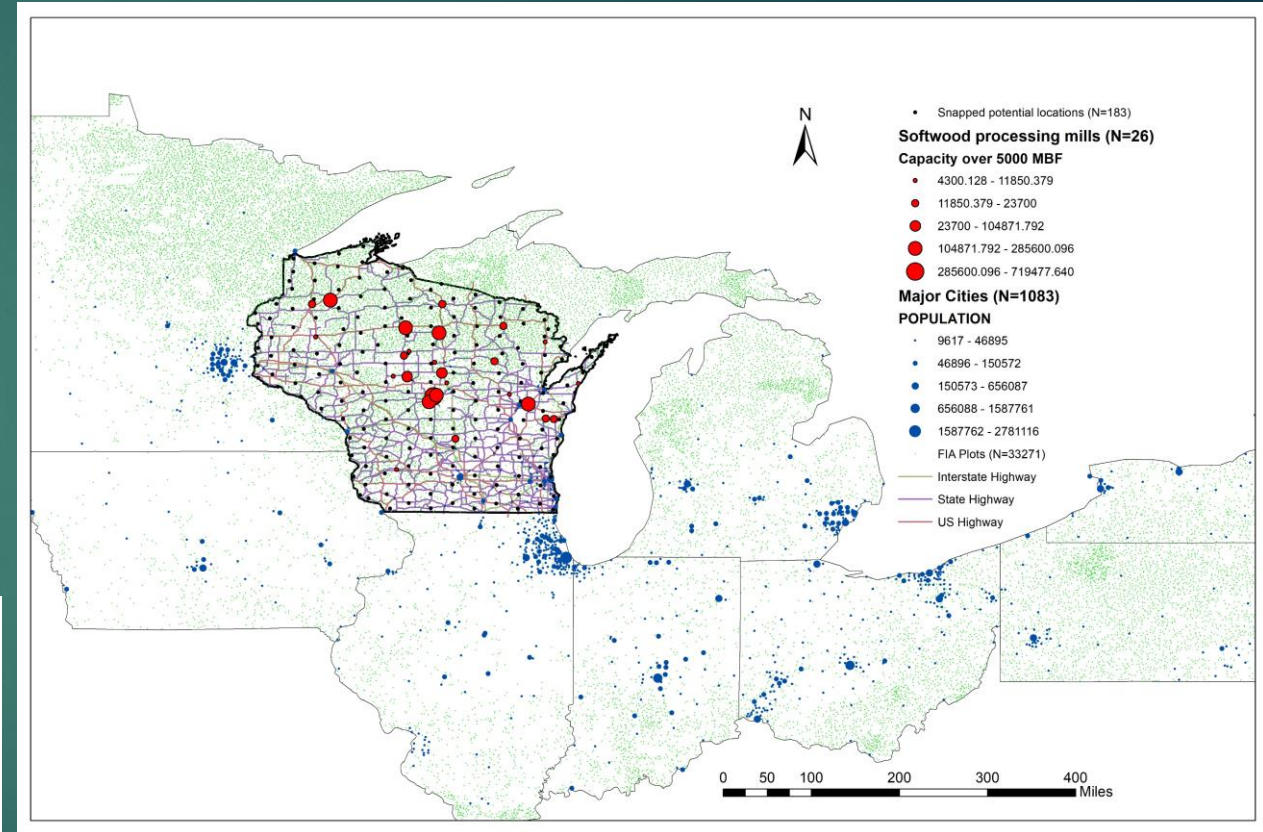
Objective #2: Identify potential location for a new mass timber facility

- ▶ Optimal location identification for mass timber production
- ▶ Equal Weight to supply of softwood lumber and demand for mass timber

$Score_{Location} =$

$$0.5 \left(\frac{\sum_{city} \sum_{Lumber_mill} Lumber_mill^1}{\sum_{City} City^1} \right) * \sum_{city} \frac{\left(\frac{Population_{city}}{Population} \right)}{Drive_Time_{facility,city}}$$

$$+ 0.5 \left(\frac{\sum_{city} \sum_{Lumber_mill} Lumber_mill^1}{\sum_{Lumber_mill} Lumber_mill^1} \right) \sum_{Lumber_mill} \frac{\left(\frac{Capacity_{Lumber_mill}}{Capacity} \right)}{Drive_Time_{Lumber_mill,facility}}$$



Objective #3: Estimate the economic impact/contribution of the new mass timber facility.

- ▶ IMPLAN data/software
- ▶ IMPLAN – Impact Analysis for Planning



Initial effect to local industry from an activity or policy being analyzed

Effects resulting from business-to-business purchases in the supply chain within the region

Effects in the region resulting from employees spending their wages.

Objective #3: Estimate the economic impact/contribution

- ▶ Employment:
 - ▶ Number of full and part-time employee, including self-employed and seasonal jobs
 - ▶ NO FTE
- ▶ Labor income:
 - ▶ Sum of employee compensation and proprietor income
- ▶ Output:
 - ▶ Total value of production by the industry in the given year
 - ▶ It equates to the total of sales and net inventory change
- ▶ Value-added:
 - ▶ Industry output minus cost of intermediate inputs
 - ▶ Equivalent to GSP or GDP

Anticipated output

1. Procurement zones and competition hotspots for softwood processing facilities will be identified and presented as maps.
2. Potential location will be identified for the new mass timber facility, and feedstock (softwood sawtimber) availability will be estimated using FIA data for the new mass timber facility.
3. Economic impact of a new mass timber facility will be assessed using IMPLAN data and software.

Deliverables

1. Hotspot maps: The procurement zone and hotspots maps in jpeg or pdf format.
2. Online webinar: WIDNR and forestry stakeholders.
3. Presentations: WI/national SAF or any other relevant conference or meeting
4. Final Report (Max 20 pages): Market extent and competition of current softwood milling facilities, a potential location for a new mass timber facility, procurement zones, feedstock estimates (from the existing mill and FIA data), and economic contribution to the state.
6. Newsletter: WIDNR newsletter (e.g., ForesTREEporter), FPS newsletter, MSU Department of Forestry newsletter etc.

Similar studies in neighboring states

Minnesota

- A survey was developed for regional sawmills (N= 8)
 - Familiarity with CLT and other mass timber products? (Y=6, N=2)
 - Visually or machine stress graded?
 - Quality of red pine, spruce fir, jack pine, and balsam fir lumber produced ?
 - Asked to provide an estimate of length for the lumber species and grades they reported?
 - Amount of lumber produced sold to retail and wholesale? etc.

Economic Feasibility of Mass Timber Manufacturing in Minnesota

March 6, 2019



BUREAU OF BUSINESS AND
ECONOMIC RESEARCH

CENTER FOR ECONOMIC
DEVELOPMENT

UMD UNIVERSITY OF MINNESOTA, DULUTH
Drives to Discover

Similar studies.....

Minnesota

▶ **Economic feasibility of mass timber manufacturing in Minnesota (Report published in 2019)**

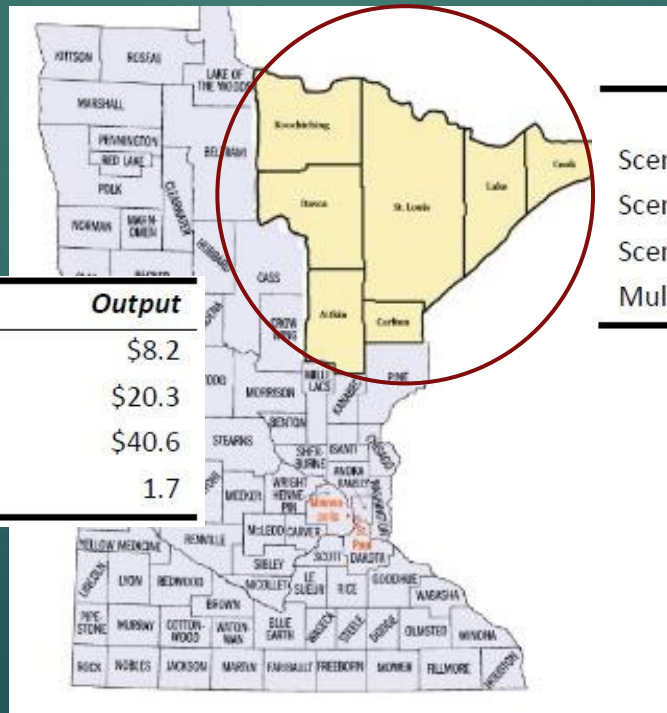
- Economic impact analysis

- Two Study area (Seven county arrowhead region or elsewhere in the state)

Total economic impact of CLT, in millions, State of MN

	<i>Employment</i>	<i>Labor Income</i>	<i>Value Added</i>	<i>Output</i>
Scenario I	38	\$2.5	\$3.3	\$8.2
Scenario II	95	\$6.2	\$8.2	\$20.3
Scenario III	190	\$12.4	\$16.4	\$40.6
Multiplier	1.9	1.9	2.3	1.7

Scenario I – Small CLT manufacturing firm (20 emp)
 Scenario II – Mid-size (50 emp)
 Scenario III – Large firm (100 emp)



Total economic impact of CLT, in millions, Arrowhead region

	<i>Employment</i>	<i>Labor Income</i>	<i>Value Added</i>	<i>Output</i>
Scenario I	33	\$1.9	\$2.4	\$6.8
Scenario II	82	\$4.7	\$6.0	\$16.8
Scenario III	163	\$9.5	\$12.0	\$33.6
Multiplier	1.6	1.4	1.7	1.4

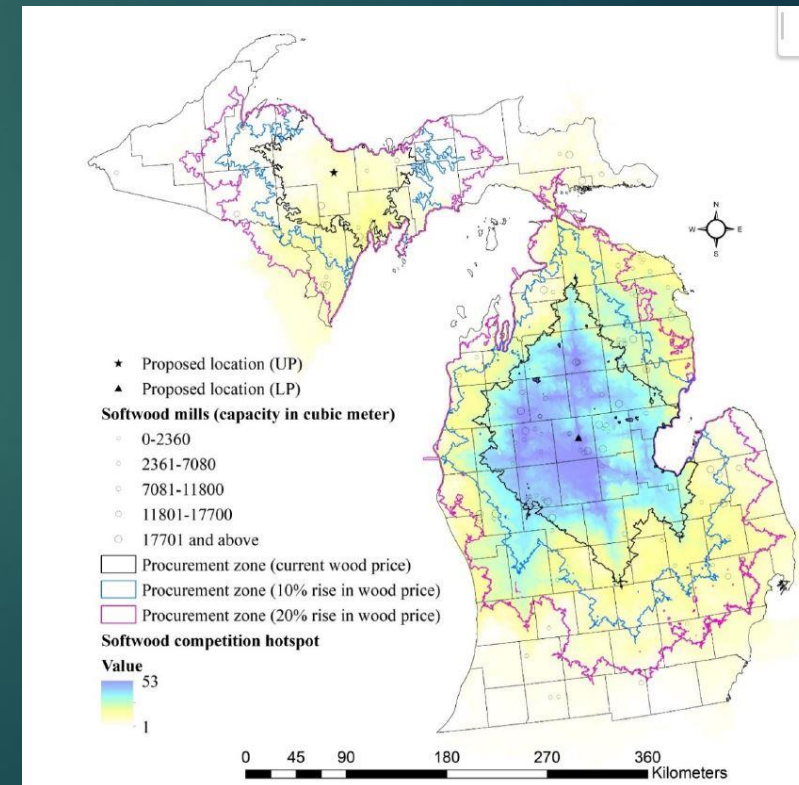
Similar studies in neighboring states

Michigan

► Master thesis (MSU):

Location analysis and economic contribution of a mass timber facility

- Identified two locations for mass timber – Marquette county in UP and Clare county in LP
 - Based on number of nearby softwood sawmills
 - Proposed site – Clare county in LP (as it can source lumber from 48 nearby sawmills)



Similar studies in neighboring states

Michigan

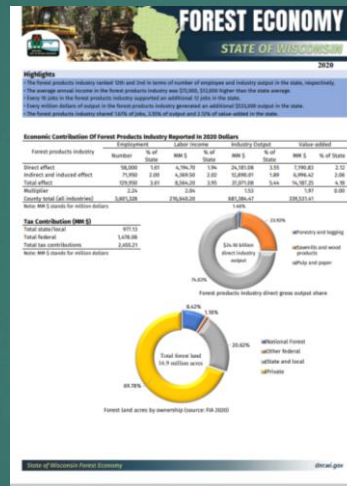
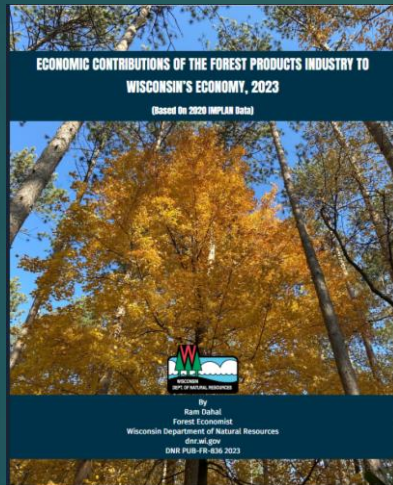
- ▶ Master thesis: location analysis and economic contribution of a mass timber facility
- Economic impact analysis
 - Two Study area (LP and UP)

Economic impact of mass timber facility, in millions, LP and UP

Activity	Direct		Indirect		Induced		Total Impacts	
	UP	LP	UP	LP	UP	LP	UP total	LP total
Employment	35	35	29	39	29	27	93	101
Labor Income	1.39	1.63	1.44	2.63	0.46	1.26	3.29	5.52
Total Value Added	1.49	1.73	1.75	3.26	0.84	2.19	4.08	7.18
Total Output	5.78	5.78	5.15	7.50	1.59	3.77	12.52	17.05

Resources available

- ▶ Forest products industry economic contribution
 - ▶ Two-page factsheets
 - ▶ Detail State report



The image is a screenshot of the Wisconsin Department of Natural Resources website. The header includes the DNR logo and the text "WISCONSIN DEPARTMENT OF NATURAL RESOURCES". The navigation menu includes "HUNTING FISHING PARKS CLIMATE ENVIRONMENT FOREST". The main content area features a list of factsheets, including "Wood;" and "Brown County has the largest number of forest products industry jobs, industry output and value-added in the state." There are also buttons for "View a statewide fact sheet as a PDF:" and "View a particular county fact sheet as a PDF:". The footer includes the text "The DNR Division of Forestry has used the latest data to model the economic contributions of the forest industry in Wisconsin as a whole and for each individual county using the Impact Analysis for Planning (IMPLAN). This software was originally developed by the U.S. Forest Service in cooperation with the University of Minnesota and the Federal Emergency Management Agency (FEMA). The model is designed to estimate the economic effects of an industry on the local or regional economy. For more details about the database and how we've used IMPLAN, contact the [division's forest economist](#)." The URL <https://dnr.wisconsin.gov/topic/forestbusinesses/factsheets> is also visible.

Available at DNR website
(<https://dnr.wisconsin.gov/topic/forestbusinesses/factsheets>)

CONNECT WITH US

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OFF THE RECORD"